



MATERIAL SAFETY DATA SHEET

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Date: 03/10/2009

PREP

(Surface Preparation & Cleaner)

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Identifier: Dakota Prep
General Use: Surface Preparation & Cleaner
Product Description: Opaque, Green Liquid with Fresh Scent

MANUFACTURER

Dakota AG Innovations, LLC
40690 253rd Street
Mitchell, South Dakota 57301
605-996-7800

EMERGENCY TELEPHONE NUMBERS:

ChemTrec (800) 424-9300

2. COMPOSITION/INFORMATION ON INGREDIENTS

THE SPECIFIC IDENTITY OF CHEMICALS IN THIS PRODUCT ARE PROPRIETARY, THEY ARE THEREFORE, CONSIDERED TRADE SECRETS AND WITHHELD IN ACCORDANCE WITH THE PROVISIONS OF SECTION 1900.1200 OF TITLE 29 OF THE CODE OF FEDERAL REGULATIONS.

OSHA HAZARDOUS COMPONENTS (29 CFR 1910.1200):

EXPOSURE LIMITS 8 hrs TWA (ppm)		
<u>OSHA PEL</u>	<u>ACGIH-TLV</u>	<u>OTHER</u>

THERE ARE NO ESTABLISHED OSHA PERMISSIBLE EXPOSURE LIMITS OR AMERICAN CONFERENCE OF GOVERNMENTAL INDUSTRIAL HYGIENISTS THRESHOLD LIMIT VALUES FOR COMPONENTS EXCEEDING 1% BY WEIGHT OF MATERIAL.

3. HAZARD IDENTIFICATION

EMERGENCY OVERVIEW

Material has an alkaline pH. Undiluted material may be slightly irritating to the skin and to the eyes.
If splashed into the eyes, immediately rinse eyes for 15 minutes with clean water.

EYE CONTACT:

Undiluted product may be slightly irritating, but will not permanently injure eye tissue.

SKIN CONTACT:

Frequent or prolonged contact with undiluted material may irritate the skin in sensitive individuals or individuals with pre-existing dermatological conditions.

INGESTION:

Product has an alkaline pH. Ingestion may cause some irritation to the digestive tract.

INHALATION:

Components are not sufficiently volatile to present an inhalation hazard.

CHRONIC:

There is no known effect from chronic exposure to this product.

4. FIRST AID MEASURES**INHALATION:**

Product does not have a sufficient quantity of volatile components to present an inhalation hazard.

EYE CONTACT:

Flush eyes with plenty of water for at least 15 minutes, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Do not use an eye ointment. Consult a physician if irritation persists after flushing eyes.

SKIN CONTACT:

If irritation persists, seek medical attention.

INGESTION:

DO NOT INDUCE VOMITING UNLESS SO DIRECTED BY A PHYSICIAN! If conscious, give person 1 to 2 glasses of water. Never give anything by mouth to an unconscious person. Seek immediate medical attention. If vomiting occurs spontaneously, lower head to avoid aspiration into the lungs. Contact a physician immediately.

5. FIRE FIGHTING MEASURES

Flashpoint and Method:	N/A
Flammable Limits:	N/A
Autoignition Temperature:	N/A

GENERAL HAZARD:

Product is water-based and not likely to support combustion.

FIRE FIGHTING INSTRUCTIONS:

As in any fire, wear full protective clothing and NIOSH-approved self-contained breathing apparatus with full facepiece operated in the pressure demand or other positive pressure mode.

HAZARDOUS COMBUSTION PRODUCTS:

Carbon monoxide and carbon dioxide.

6. ACCIDENTAL RELEASE MEASURES**SPILL RESPONSE:**

Small spills may dilute naturally with water. Undiluted product is biodegradable.

RECOMMENDED DISPOSAL:

Since regulations vary, consult applicable regulations or authorities for disposal.

7. HANDLING AND STORAGE

STORAGE TEMPERATURE: Ambient

STORAGE PRESSURE: Atmospheric

GENERAL:

- (1) Keep container closed when not in use.
 - (2) Follow all MSDS/label warnings; even after container is emptied.
-

8. EXPOSURE CONTROLS/PERSONAL PROTECTION**ENGINEERING CONTROLS:**

Provide eyewash and standard hygiene facilities.

PERSONAL PROTECTION:

Not expected to be required under normal use conditions.

9. PHYSICAL AND CHEMICAL PROPERTIES

Vapor Pressure:	N/A	Vapor Density:	N/A
Specific Gravity:	N/A	Evaporation Rate:	Similar to water
Solubility in Water:	100%	Freezing Point:	Similar to water
pH:	10.2	Odor:	Fragrant
Boiling Point:	Similar to water	Appearance:	Opaque Green
Viscosity:	N/A	Physical State:	Liquid

10. STABILITY AND REACTIVITY**GENERAL:**

This product is stable and hazardous polymerization will not occur.

INCOMPATIBLE MATERIALS AND CONDITIONS TO AVOID:

None

HAZARDOUS DECOMPOSITION:

None

11. TOXICOLOGICAL INFORMATION

Toxicity to Animals: Unknown

CARCINOGENICITY:

Components not listed as NTP carcinogens or under IARC category system.

12. ECOLOGICAL INFORMATION

Ecotoxicity: Not Available
BOD5 and COD: Not Available

PRODUCTS OF BIODEGRADATION:

Products of biodegradation are less toxic than the product itself.

13. DISPOSAL CONSIDERATIONS

This material is not defined as a hazardous material with respect to disposal based on flash point, pH and composition. Ensure disposal with state and local government requirements.

14. TRANSPORT INFORMATION

DOT (Department of Transportation):
PROPER SHIPPING NAME: Not Regulated
UN/NA ID: N/A
PACKAGING GROUP: N/A

15. REGULATORY INFORMATION**TSCA (Toxic Substances Control Act):**

Components of this product are listed on the TSCA inventory.

SARA Title III (Superfund Amendments and Reauthorization Act):

Components of this product are listed under this statute.

CERCLA (Comprehensive Response Compensation and Liability Act):

Components of this product are listed under this statute.

STATE CHEMICAL LISTS**No Components Listed > 1% by Weight:**

Pennsylvania HSSF List

Minnesota Substance List

New Jersey Right-to-Know Hazardous Substance List

No Components Listed

Massachusetts Substance List

California Proposition 65

Additional State Required Information

Pennsylvania HCS - Components >3% by Weight

<u>Component</u>	<u>CAS #</u>
Water	7732-18-5
Proprietary	97-99-4

16. OTHER INFORMATION**NATIONAL FIRE PROTECTION ASSOCIATION**

Health: 1
Fire: 0
Reactivity: 0

CREATION/REVISION SUMMARY:

Created on December 21, 2002 by: Cheryl Sykora, CIH, CSP
LEGEND TECHNICAL SERVICES, INC.
Updated March 10, 2009 775 Vandalia Street
Saint Paul, Minnesota 55114
(651) 642-1150

THE INFORMATION RELATES TO THIS SPECIFIC INFORMATION. IT MAY NOT BE VALID FOR THIS MATERIAL IF USED IN COMBINATION WITH ANY OTHER MATERIALS OR IN ANY PROCESS. IT IS THE USER'S RESPONSIBILITY TO SATISFY ONESELF AS TO THE SUITABILITY AND COMPLETENESS OF THIS INFORMATION FOR HIS OWN PARTICULAR USE. ALL MATERIALS MAY PRESENT UNKNOWN HAZARDS AND SHOULD BE USED WITH CAUTION. ALTHOUGH CERTAIN HAZARDS ARE DESCRIBED HEREIN, WE CANNOT GUARANTEE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.



MATERIAL SAFETY DATA SHEET

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Date: 03/10/2009

SHINE (Color/Pigment Restoration)

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Identifier: Dakota Shine
General Use: Color/Pigment Restoration
Product Description: Amber Liquid with Slight Solvent Odor

MANUFACTURER

Dakota AG Innovations, LLC
40690 253rd Street
Mitchell, South Dakota 57301
605-996-7800

EMERGENCY TELEPHONE NUMBERS:

ChemTrec (800) 424-9300

2. COMPOSITION/INFORMATION ON INGREDIENTS

THE SPECIFIC IDENTITY OF CHEMICALS IN THIS PRODUCT ARE PROPRIETARY, THEY ARE THEREFORE, CONSIDERED TRADE SECRETS AND WITHHELD IN ACCORDANCE WITH THE PROVISIONS OF SECTION 1900.1200 OF TITLE 29 OF THE CODE OF FEDERAL REGULATIONS.

OSHA HAZARDOUS COMPONENTS (29 CFR 1910.1200):

CAS Registry #	EXPOSURE LIMITS 8 hrs TWA (ppm)		
	OSHA PEL	ACGIH-TLV	OTHER
108-88-3	100 ppm	50 ppm	
67-64-1	500 ppm	500 ppm	
1330-20-7	100 ppm	100 ppm	
8052-41-3	100 ppm	100 ppm	
108-65-6	Not Established	Not Established	2 ppm (AIHA WEEL Guide)

3. HAZARD IDENTIFICATION

EMERGENCY OVERVIEW

Flammable Liquid. Spontaneous combustion (fire) may result from items such as rags, paper, etc. soaked in the product. If swallowed, call physician immediately. DO NOT INDUCE VOMITING. High vapor concentrations are irritating to the respiratory system and may cause drowsiness. Remove to fresh air. Prolonged or repeated skin contact may cause defatting of the skin with redness and irritation.

EYE CONTACT:

Moderately irritating, but will not permanently injure eye tissue.

SKIN CONTACT:

Frequent or prolonged contact may defat and irritate the skin.

INGESTION:

Material contains hydrocarbons. Do not induce vomiting as vomiting may result in aspiration of hydrocarbons into the lungs.

INHALATION:

Breathing of the mists or vapors may irritate the nose, throat and lungs. Symptoms may include sore throat, coughing, burning sensation and lethargy depending on concentration and duration.

CHRONIC:

There is no known effect from chronic exposure to this product.

4. FIRST AID MEASURES

INHALATION:

Allow the victim to rest in a well-ventilated area. Seek immediate medical attention. In case of inhalation of IDHL levels, evacuate the victim to a safe area as soon as possible. Loosen tight fitting clothes. If breathing is difficult, administer oxygen. If the victim is not breathing, perform mouth-to-mouth resuscitation. Seek medical attention.

EYE CONTACT:

Flush eyes with plenty of water for at least 15 minutes, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Do not use an eye ointment. Consult a physician if irritation persists after flushing eyes.

SKIN CONTACT:

If irritation persists, seek medical attention. Wash contaminated clothing before reusing.

INGESTION:

DO NOT INDUCE VOMITING! Seek immediate medical attention. If vomiting occurs spontaneously, lower head to avoid aspiration into the lungs. Contact a physician immediately.

5. FIRE FIGHTING MEASURES

Flashpoint and Method: 103° F Tag-Closed Cup (product)

Flammable Limits: Unknown

Autoignition Temperature: Unknown

GENERAL HAZARD:

Flammable Liquid; may release vapors that form flammable mixtures when temperatures are at or above the flash point. Components can oxidize and can cause spontaneous combustion of contaminated rags or other ignitable absorbent material.

FIRE FIGHTING INSTRUCTIONS:

Either allow fire to burn out under controlled conditions or extinguish with foam or dry chemical. Use water spray to cool fire exposed surfaces. Avoid spraying water directly into storage containers due to danger of boil over.

FIRE FIGHTING EQUIPMENT:

In the event of a fire, wear full protective clothing and NIOSH-approved self-contained breathing apparatus with full facepiece operated in the pressure demand or other positive pressure mode. For small outdoor fires, which may be easily extinguished with a portable fire extinguisher, use of any SCBA may not be required.

HAZARDOUS COMBUSTION PRODUCTS:

Carbon monoxide and carbon dioxide.

6. ACCIDENTAL RELEASE MEASURES**LAND SPILL RESPONSE:**

Refer to other sections of this MSDS for information regarding physical and health hazards, respiratory protection, ventilation and personal protective equipment. Contain spilled liquid with sand and earth. DO NOT use combustible materials such as sawdust. Materials saturated with this material may spontaneously combust.

WATER SPILL:

Remove from water surface by skimming or with suitable absorbents. If allowed by local environmental regulatory agencies, you may use a suitable dispersant.

RECOMMENDED DISPOSAL:

This product as supplied, when discarded or disposed of, is a hazardous waste according to 40 CFR 261 due to ignitability.

7. HANDLING AND STORAGE

STORAGE TEMPERATURE: Ambient

STORAGE PRESSURE: Atmospheric

GENERAL:

- (1) Keep container closed. Loosen closure cautiously before opening.
- (2) Store in a cool, well-ventilated place away from incompatible materials such as oxidizing agents, reducing agents, acids and alkalis.
- (3) Keep away from heat, sparks and flame.
- (4) Protect material from direct sunlight
- (5) Ground and bond containers when transferring materials.
- (6) Follow all MSDS/label warnings; even after container is emptied.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

ENGINEERING CONTROLS:

Provide eyewash and hand washing facilities. Provide exhaust ventilation or other engineering controls to maintain the airborne vapor concentrations below their respective OSHA permissible exposure levels.

PERSONAL PROTECTION:

None required, if airborne vapor concentrations are maintained below the component respective threshold limit values and there is no direct skin contact with the material.

9. PHYSICAL AND CHEMICAL PROPERTIES

Vapor Pressure:	67 mm of Hg	Vapor Density:	Not Available
Specific Gravity:	0.9 @ 25° C	Evaporation Rate:	Not Available
Solubility in Water:	Negligible	Freezing Point:	Not Available
pH:	N/A	Odor:	Aromatic Solvent
Boiling Point:	Not Available	Appearance:	Clear amber
Viscosity:	Not Available	Physical State:	Liquid

10. STABILITY AND REACTIVITY

GENERAL:

This product is stable and hazardous polymerization will not occur.

INCOMPATIBLE MATERIALS AND CONDITIONS TO AVOID:

Reactive with oxidizing agents.

HAZARDOUS DECOMPOSITION:

None

11. TOXICOLOGICAL INFORMATION

TOXICITY TO ANIMALS:

- (1) Acute oral toxicity (LD50): 636 mg/kg (rat)
- (2) Acute dermal toxicity (LD50): 12 to 14 g/kg (rabbit)
- (3) Acute toxicity of the vapor (LD50): 8800 ppm (rat - 4 hr)

CHRONIC EFFECTS ON HUMANS:

Not listed as human carcinogen. No known chronic effects.

12. ECOLOGICAL INFORMATION

Ecotoxicity: Not Available
BOD5 and COD: Not Available

PRODUCTS OF BIODEGRADATION:

Products of biodegradation are less toxic than the product itself.

13. DISPOSAL CONSIDERATIONS

This material is defined as a hazardous material with respect to disposal based on flash point and components. Ensure disposal in compliance with federal, state and local disposal regulations.

14. TRANSPORT INFORMATION

DOT (Department of Transportation)

PROPER SHIPPING NAME: Paint Related Material

UN/NA ID: UN1263

PACKAGING GROUP: PG III

15. REGULATORY INFORMATION

TSCA (Toxic Substances Control Act):

Components of this product are listed on the TSCA inventory.

SARA Title III (Superfund Amendments and Reauthorization Act):

Components of this product are listed under this statute.

CERCLA (Comprehensive Response Compensation and Liability Act):

Components of this product are listed under this statute.

STATE CHEMICAL LISTS

Pennsylvania HSSF List - Component Listed.

Minnesota Substance List - Components Listed

New Jersey Right-to-Know Hazardous Substance List - Components Listed.

California Proposition 65 - Components Listed.

Massachusetts Substance List - Components Listed.

ADDITIONAL STATE REQUIRED HCS INFORMATION

Pennsylvania HCS - Components >3% by Weight

Component	CAS #
Proprietary	68213-53-6

16. OTHER INFORMATION**NATIONAL FIRE PROTECTION ASSOCIATION**

Health: 2
Fire: 3
Reactivity: 0

CREATION/REVISION SUMMARY:

Created on December 21, 2002 by: Cheryl Sykora, CIH, CSP
LEGEND TECHNICAL SERVICES, INC.
Updated March 10, 2009 775 Vandalia Street
Saint Paul, Minnesota 55114
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Date: 03/10/2009

SHINE AEROSOL (Color/Pigment Restoration)

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Identifier: Dakota Shine Aerosol
General Use: Color/Pigment Restoration
Product Description: Amber Liquid with Slight Solvent Odor

MANUFACTURER

Dakota AG Innovations, LLC
40690 253rd Street
Mitchell, South Dakota 57301
605-996-7800

EMERGENCY TELEPHONE NUMBERS:

ChemTrec (800) 424-9300

2. COMPOSITION/INFORMATION ON INGREDIENTS

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OSHA HAZARDOUS COMPONENTS (29 CFR 1910.1200):

CAS Registry #	EXPOSURE LIMITS 8 hrs TWA (ppm)		
	OSHA PEL	ACGIH-TLV	OTHER
108-88-3	100 ppm	50 ppm	
67-64-1	500 ppm	500 ppm	
78-93-3	200 ppm	200 ppm	
1330-20-7	100 ppm	100 ppm	
8052-41-3	100 ppm	100 ppm	
74-98-6	1000 ppm	2500 ppm	
75-28-5	Not Established	Not Established	
108-65-6	Not Established	Not Established	2 ppm (AIHA WEEL Guide)

3. HAZARD IDENTIFICATION

EMERGENCY OVERVIEW

Flammable Aerosol. Aerosol cans can explode when heated.
If swallowed, call physician immediately. DO NOT INDUCE VOMITING. High vapor concentrations are irritating to the respiratory system and may cause drowsiness. Remove to fresh air.
Prolonged or repeated skin contact may cause defatting of the skin with redness and irritation.

EYE CONTACT:

Moderately irritating, but will not permanently injure eye tissue.

SKIN CONTACT:

Frequent or prolonged contact may defat and irritate the skin.

INGESTION:

Material contains hydrocarbons. Do not induce vomiting as vomiting may result in aspiration of hydrocarbons into the lungs.

INHALATION:

Breathing of the mists or vapors may irritate the nose, throat and lungs. Symptoms may include sore throat, coughing, burning sensation and lethargy depending on concentration and duration.

CHRONIC:

There is no known effect from chronic exposure to this product.

4. FIRST AID MEASURES**INHALATION:**

Allow the victim to rest in a well-ventilated area. Seek immediate medical attention. In case of inhalation of IDHL levels, evacuate the victim to a safe area as soon as possible. Loosen tight fitting clothes. If breathing is difficult, administer oxygen. If the victim is not breathing, perform mouth-to-mouth resuscitation. Seek medical attention.

EYE CONTACT:

Flush eyes with plenty of water for at least 15 minutes, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Do not use an eye ointment. Consult a physician if irritation persists after flushing eyes.

SKIN CONTACT:

If irritation persists, seek medical attention. Wash contaminated clothing before reusing.

INGESTION:

DO NOT INDUCE VOMITING! If vomiting occurs spontaneously, lower head to avoid aspiration into the lungs. Contact a physician immediately.

5. FIRE FIGHTING MEASURES

Flashpoint and Method:	Unknown
Flammable Limits:	Unknown
Autoignition Temperature:	Unknown

GENERAL HAZARD:

Flammable Aerosol; may release vapors that form flammable mixtures when temperatures are at or above the flash point. Components can oxidize and can cause spontaneous combustion of contaminated rags or other ignitable absorbent material.

FIRE FIGHTING INSTRUCTIONS:

Either allow fire to burn out under controlled conditions or extinguish with foam or dry chemical. Use water spray to cool fire exposed surfaces. Avoid spraying water directly onto hot aerosol containers.

FIRE FIGHTING EQUIPMENT:

In the event of a fire, wear full protective clothing and NIOSH-approved self-contained breathing apparatus with full facepiece operated in the pressure demand or other positive pressure mode. For small outdoor fires, which may be easily extinguished with a portable fire extinguisher, use of any SCBA may not be required.

HAZARDOUS COMBUSTION PRODUCTS:

Carbon monoxide and carbon dioxide.

6. ACCIDENTAL RELEASE MEASURES**LAND SPILL RESPONSE:**

Refer to other sections of this MSDS for information regarding physical and health hazards, respiratory protection, ventilation and personal protective equipment. Contain spilled liquid with sand and earth. DO NOT use combustible materials such as sawdust. Materials saturated with this material may spontaneously combust.

WATER SPILL:

Remove from water surface by skimming or with suitable absorbents. If allowed by local environmental regulatory agencies, you may use a suitable dispersant.

RECOMMENDED DISPOSAL:

This product as supplied, when discarded or disposed of, is a hazardous waste according to 40 CFR 261 due to ignitability.

7. HANDLING AND STORAGE

STORAGE TEMPERATURE: Ambient

STORAGE PRESSURE: Atmospheric

GENERAL:

- (1) Keep container closed when not in use. Loosen closure cautiously before opening.
 - (2) Do not store over 120° F. High temperatures may cause bursting. Store in well-ventilated place away from incompatible materials such as oxidizing agents, reducing agents, alkalis and acids.
 - (3) Keep away from heat, sparks and flame.
 - (4) Protect material from direct sunlight.
 - (5) For warehouse storage, pallets and cases should be placed to avoid damage or rupture from material-handling equipment.
 - (6) Follow all MSDS/label warnings; even after container is emptied.
-

8. EXPOSURE CONTROLS/PERSONAL PROTECTION**ENGINEERING CONTROLS:**

Provide eyewash and hand washing facilities. Provide exhaust ventilation or other engineering controls to maintain the airborne vapor concentrations below their respective OSHA permissible exposure levels.

PERSONAL PROTECTION:

None required, if airborne vapor concentrations are maintained below the component respective threshold limit values and there is no direct skin contact with the material.

9. PHYSICAL AND CHEMICAL PROPERTIES

Vapor Pressure:	Not Available	Vapor Density:	Not Available
Specific Gravity:	Not Available	Evaporation Rate:	Not Available
Solubility in Water:	Negligible	Freezing Point:	Not Available
pH:	N/A	Odor:	Aromatic Solvent
Boiling Point:	Not Available	Appearance:	Clear amber
Viscosity:	Not Available	Physical State:	Aerosolized Liquid

10. STABILITY AND REACTIVITY**GENERAL:**

This product is stable and hazardous polymerization will not occur.

INCOMPATIBLE MATERIALS AND CONDITIONS TO AVOID:

Reactive with oxidizing agents.

HAZARDOUS DECOMPOSITION:

None

11. TOXICOLOGICAL INFORMATION

TOXICITY TO ANIMALS:

- (1) Acute oral toxicity (LD50): 636 mg/kg rat
- (2) Acute dermal toxicity (LD50): 12 to 14 g/kg (rabbit)
- (3) Acute toxicity of the vapor (LD50): 8800 ppm (rat - 4 hr)

CHRONIC EFFECTS ON HUMANS:

Not listed as human carcinogen. No known chronic effects.

12. ECOLOGICAL INFORMATION

Ecotoxicity: Not Available
BOD5 and COD: Not Available

PRODUCTS OF BIODEGRADATION:

Products of biodegradation are less toxic than the product itself.

13. DISPOSAL CONSIDERATIONS

This material is defined as a hazardous material with respect to disposal based on flash point and components. Prevent accidental rupture of cans. Ensure disposal in compliance with federal, state and local disposal regulations.

14. TRANSPORT INFORMATION

DOT (Department of Transportation):

PROPER SHIPPING NAME: Aerosols, Flammable, ORM-D (Limited Quantity)

UN/NA ID: UN1950

PACKAGING GROUP: N/A

15. REGULATORY INFORMATION

TSCA (Toxic Substances Control Act):

Components of this product are listed on the TSCA inventory.

SARA Title III (Superfund Amendments and Reauthorization Act):

Components of this product are listed under this statute.

CERCLA (Comprehensive Response Compensation and Liability Act):

Components of this product are listed under this statute.

STATE CHEMICAL LISTS

Pennsylvania HSSF List - Component Listed.
Minnesota Substance List - Components Listed.
New Jersey Right-to-Know Hazardous Substance List - Components Listed.
California Proposition 65 - Components Listed.
Massachusetts Substance List - Components Listed.

16. OTHER INFORMATION**NATIONAL FIRE PROTECTION ASSOCIATION**

Health: 2
Fire: 3
Reactivity: 0

CREATION/REVISION SUMMARY:

Created on February 20th, 2004 by: Cheryl Sykora, CIH, CSP
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