

# SERVICE INSTRUCTIONS OIL LUBE DISPENSER

For 25 – 50 lb/ 5 gal. pails

## Description

Oil Lube Dispenser is a lever action pump  
For transferring gear oils, heavier oils and  
Other non-corrosive media

Fits : 25 – 50 lbs / 5 gallons pails.  
Delivery : 60 ml (2.14oz/ stroke)  
Drum Cover Diameter : 12" (310 mm)  
Pump Length : 18" (457 mm)

The pump comes complete with 4' long  
soft PVC hose with steel spout

## Assembly & Operation

1. Place the drum cover assembly over the oil pail. Tighten the 3 thumb screws onto the drum cover assembly to fix the drum cover firmly on to the container. **Note** : Take care to tighten the thumb screw evenly on to the container (only hand tighten the thumb screws)
2. Pull the plunger rod up and attach the lever handle to the plunger rod using the pivot pin and retainer clip
3. Push the pump tube assembly through the die cast flange of the drum cover and push down until the pump tube touches the base of the drum
4. Tighten the nut & screw in the flange assembly to hold the pump assembly firmly in place
5. Screw on the Outlet adapter on to the pump head. **Note** : Do not over tighten the adapter . Use a thread sealant for a leakproof connection
6. Screw on the Vinyl hose assembly with hose clamp on to the adapter fitted on the pump head

**Now the pump is ready, start the pump by operating the lever handle. In less than 10 strokes , the pump will start dispensing media. In some cases, depending on the viscosity of media being used, pump may not get primed on its own. Artificial priming is achieved by pouring about 30 ml of the media being dispensed or any oil into the pump outlet & operating the pump. This will get the pump started right away.**

## Note :

When the pump is not in use, place the hose assembly in to the hole provided on the drum cover. (While installing the pump pierce open the hole on the drum cover using a pin punch)

**Warning** : The pump is constructed using plated steel components. It should never be used to transfer fluids that may cause the pump to rust. **Never use this pump with water based fluids, chemicals and acids.**

